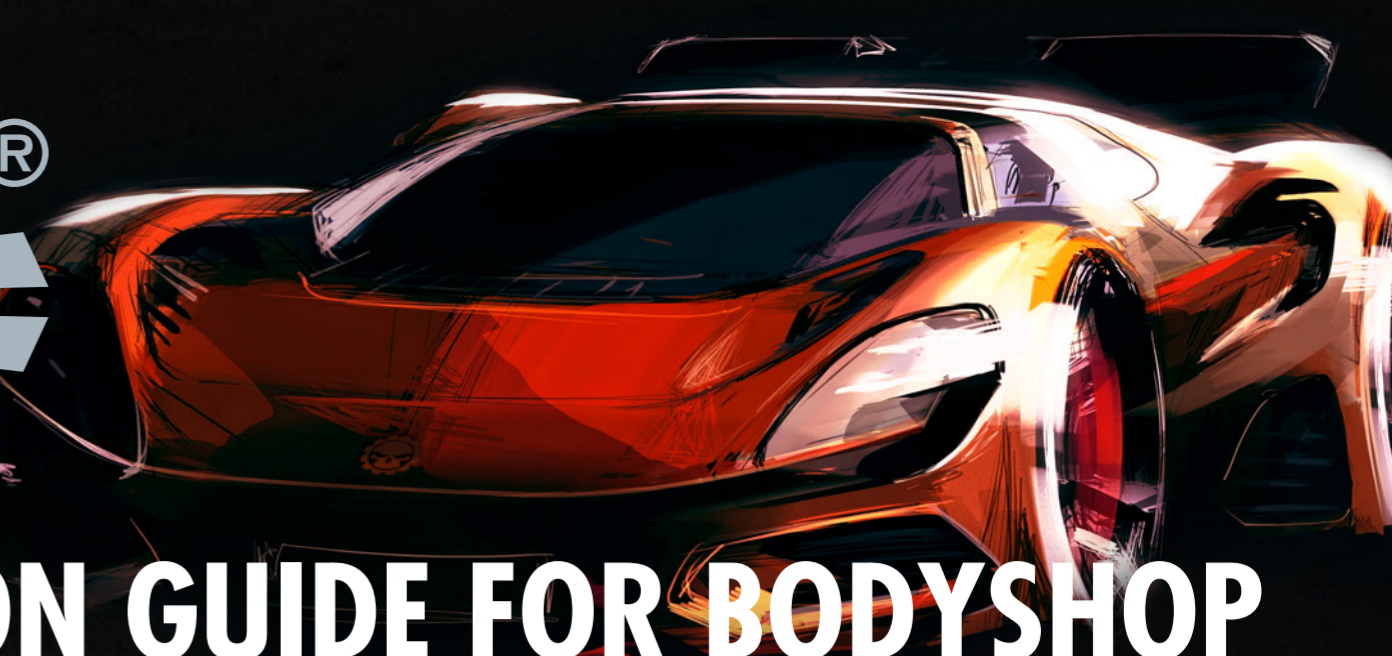


SAGOLA



SAGOLA SPRAYGUNS APPLICATION GUIDE FOR BODYSHOP



4600 XTREME

| AIRCAP System/Transfer | | FINISHES | | | | FILLERS AND PRIMERS | | | |
|------------------------|--|---------------------------------|---------------------------------|------------------------------|------------------------------|---------------------------------|-----------------------------|---------------------------|---------------------|
| | | CLEARCOATS & SINGLE STAGE HS | CLEARCOATS & SINGLE STAGE MS | WATERBORNE BASECOATS | SOLVENT-BASED BASECOATS | WET ON WET FILLERS | PRIMERS, REPAINTING FILLERS | HS FILLERS High thickness | GUN-APPLIED MASTICS |
| Xtreme finishes | DVR CLEAR EPA Transfer 65% | 1.30 XL - 1.40 2.0 - 2.5 bar | 1.30 XL - 1.40 1.8 - 2.0 bar | | | 1.30 XL - 1.40 2.0 - 2.2 bar | | | |
| | DVR AQUA EPA Transfer 65% | | | 1.20 - 1.30 1.6 - 2.0 bar | | | | | |
| | DVR HVLP HVLP Transfer 75% | | 1.40 2.0 bar | 1.30 - 1.40 2.0 bar | 1.30 - 1.40 1.8 - 2.0 bar | | | | |
| | DVR titania EPA Transfer 65% | 1.30 - 1.40 2.0 - 2.5 bar | 1.30 - 1.40 2.0 bar | 1.20 - 1.30 2.0 bar | 1.30 - 1.40 1.8 - 2.0 bar | 1.30 - 1.40 2.0 - 2.5 bar | | | |
| Spot Repair | mini AQUA EPA Transfer 65% | | | 1.00 1.0 - 1.5 bar | 1.00 1.0 - 1.8 bar | 1.00 1.0 - 2.0 bar | | | |
| | mini HVLP HVLP Transfer 75% | 1.20 1.8 - 2.0 bar | 1.00 - 1.20 1.8 - 2.0 bar | 1.00 1.0 - 1.5 bar | 1.00 1.0 - 1.8 bar | 1.00 1.8 - 2.0 bar | | | |
| | mini EPA EPA Transfer 65% | 1.20 1.8 - 2.0 bar | 1.00 - 1.20 1.8 - 2.0 bar | | | | | | |



MINI XTREME



3300 GTO CAR

| | | | | | | | | | |
|---------------------|--------------------------------------|-----------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|------------------------------|
| Fast/Robust | GTO TECH EPA Transfer 65% | 1.40 2.0 - 2.5 bar | 1.30 - 1.40 2.0 - 2.2 bar | 1.20 - 1.30 1.8 - 2.0 bar | 1.30 - 1.40 1.8 - 2.0 bar | 1.30 - 1.40 2.0 - 2.5 bar | | | |
| | GTO HVLP HVLP Transfer 75% | | 1.30 - 1.40 2.0 bar | 1.30 - 1.40 2.0 bar | 1.30 - 1.40 2.0 bar | | | | |
| Maximum performance | GTO EVO EPA Transfer 65% | 1.40 2.0 - 2.5 bar | 1.40 2.0 - 2.2 bar | | 1.30 - 1.40 2.0 bar | 1.30 - 1.40 2.2 - 2.5 bar | | | |
| | GTO HVLP HVLP Transfer 75% | | | | 1.40 2.0 bar | | 1.60 1.8 - 2.0 bar | 1.60 - 1.80 1.8 - 2.0 bar | |
| | GTO EPA EPA Transfer 65% | | 1.40 2.0 - 2.2 bar | | 1.40 2.0 bar | | 1.40 - 1.60 1.8 - 2.0 bar | 1.60 - 1.80 1.6 - 2.0 bar | 2.20 - 2.80 2.0 - 2.5 bar |

3300 GTO



4100 XTREME PRESSURE

| AIRCAP System/Transfer | | FINISHES - HIGH GLOSS CLEARCOATS & SINGLE STAGE | BASECOATS METALLIZED | INDUSTRIAL FINISHES CLEARS - ESTRUCTURES - CHASSIS | PRIMERS FILLERS |
|------------------------|---|---|---|---|---|
| Industrial vehicles | XT03 HVLP Transfer 75% | | 0.80 - 1.00 2.0 bar (air inlet) 0.5 - 1.0 bar (product) | 1.00 - 1.20 2.0 bar (air inlet) 1.0 - 1.5 bar (product) | 1.20 - 1.40 2.0 bar (air inlet) 1.2 - 2.0 bar (product) |
| | XT01 B EPA Transfer 65% | 1.00 - 1.20 2.0 - 2.5 bar (air inlet) 0.8 - 1.5 bar (product) | 0.80 - 1.00 2.0 bar (air inlet) 0.5 - 1.0 bar (product) | 1.00 - 1.20 2.0 bar (air inlet) 1.0 - 1.5 bar (product) | 1.20 - 1.40 2.0 bar (air inlet) 1.5 - 2.0 bar (product) |
| | 765 Conventional Transfer 55% | 1.20 3.0 - 3.5 bar (air inlet) 0.8 - 1.5 bar (product) | | 1.20 2.5 - 3.0 bar (air inlet) 1.0 - 1.5 bar (product) | 1.20 - 1.40 2.5 - 3.3 bar (air inlet) 1.5 - 2.0 bar (product) |
| | 777 Conventional Transfer 55% | 1.00 - 1.20 3.0 - 3.2 bar (air inlet) 0.8 - 1.5 bar (product) | 1.00 2.5 - 3.0 bar (air inlet) 0.5 - 1.0 bar (product) | | |

4100 XTREME SUC.

| | | | | | |
|---------------|---------------------------------|------------------------------|------------------------------|------------------------|------------------------|
| Maximum speed | 96 Medium pressure | 1.60 2.8 - 3.0 bar | 1.40 - 1.60 2.5 - 2.8 bar | 1.60 2.5 - 3.0 bar | 1.60 2.5 - 3.0 bar |
| | XT01 EPA Transfer 65% | 1.60 - 1.80 2.0 - 2.5 bar | 1.60 2.0 bar | 1.60 - 1.80 2.0 bar | 1.60 - 1.80 2.0 bar |